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SGO Level= X'80', Operation=X'01' (Keep group together as a print unit)

SGO Level= X'60', Operation=X'03' (Save pages)

SGO Level= X'40', Operation=X'03' (Save pages)

SGO Level= X'20', Operation=X'01' (Keep group together as a print unit)

SGO Level= X'20', Operation=X'04' (Finish)

DGB Initiate, Level= X'80', Group ID triplet= [Format= X'02' (VM print-data format)]

Page1

DGB Initiate, Level= X'60',

Group ID triplet= [Format= X'08' Variable-length group ID= "Outer_Document"]

Page2

Page3

DGB Initiate, Level= X'40',

Group ID triplet= [Format= X'08' Variable-length group ID= "Inner_Document"]

Page4

Page5

Page6

DGB Terminate, Level= X'40'

Page7

Page8

DGB Terminate, Level= X'60'

Page9

DGB Initiate, Level= X'20', Group ID triplet= [Format= X'02' (VM print-data format)]

Finishing Operation triplet= [Corner staple, Top-left corner]

Page10

Page11

Page12

DGB Terminate, Level= X'20'

Page13

Page14

Page15

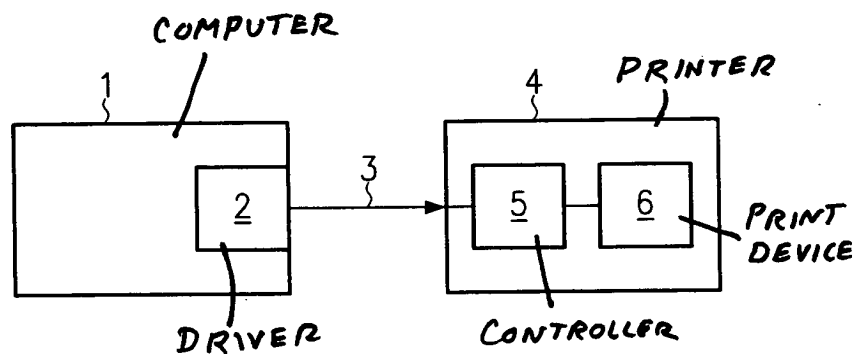
DGB Terminate, Level= X'80'

FIG. 1

(PRIOR ART)

Offset	Type	Name	Range	Meaning	Required
0-1	CODE	Order code	X'0300'	Specify Group Operating (SGO) order code	X'0300'
2	CODE	Operation	X'01'	Keep group together as a print unit	At least one operation
			X'02'	Keep group together for microfilm output	
			X'03'	Save pages	
			X'04'	Finish	
3	UBIN	Group level	X'00'-X'FF'	Group level of Boundary groups to which the operation is to be applied	X'00'-X'FF'

FIG.2 (PRIOR ART)

FIG.3
(PRIOR ART)

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Rank	Level number	Operation (for example, Print Job)	Operation number
High	F1	Print unit	01
	E4	Finishing	04
	D4	Finishing	04
Low	C1	Print unit(for example, Header Page)	01

FIG.4

Operation number	Level number
FF	4
FE	3
FD	2
FC	1
FB	4
⋮	⋮
08	1
07	4
06	3
05	2
04	1
03	4
02	3
01	2
00	1

FIG.5